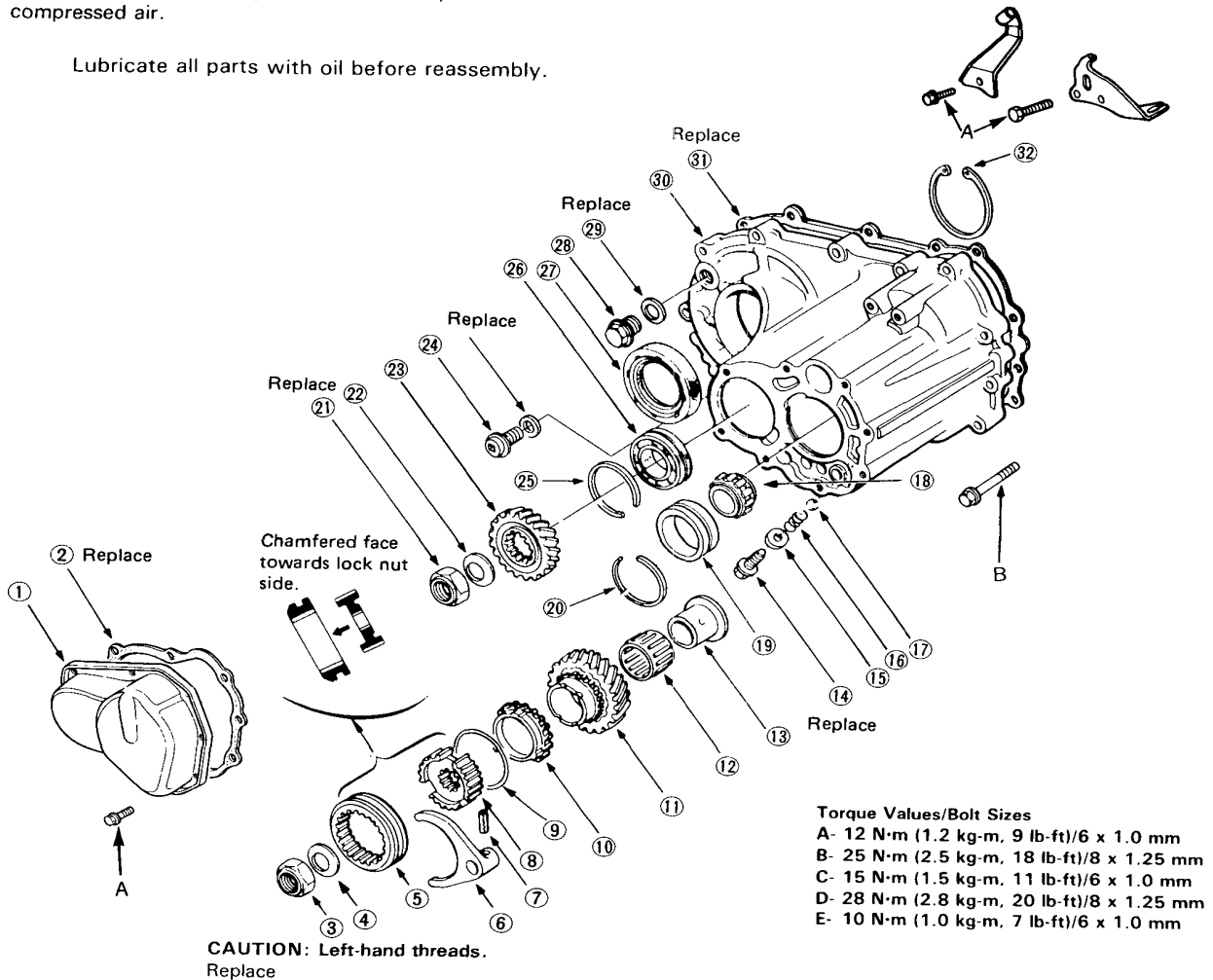


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- Clean all parts thoroughly in solvent and dry with compressed air.

Lubricate all parts with oil before reassembly.



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## ⑫ NEEDLE BEARING

## ⑬ SPACER COLLAR

## ⑭ RETAINING SCREW

22 N·m (2.2 kg-m, 16 lb-ft)

## ⑮ WASHER 12 mm

## ⑯ SPRING

## ⑰ DETENT BALL

## ⑱ ROLLER BEARING

## ⑲ BEARING OUTER RACE

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## ⑳ SNAP RING 50 mm

## ㉑ LOCKNUT

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## ㉒ SPRING WASHER

## ㉓ COUNTERSHAFT FIFTH GEAR

## ㉔ DRAIN PLUG

40 N·m (4.0 kg-m, 29 lb-ft)

## ㉕ SNAP RING 71mm

## ㉖ BALL BEARING

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## ㉗ OIL SEAL

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## ㉘ OIL FILLER BOLT

45 N·m (4.5 kg-m, 33 lb-ft)

## ㉙ WASHER 20 mm

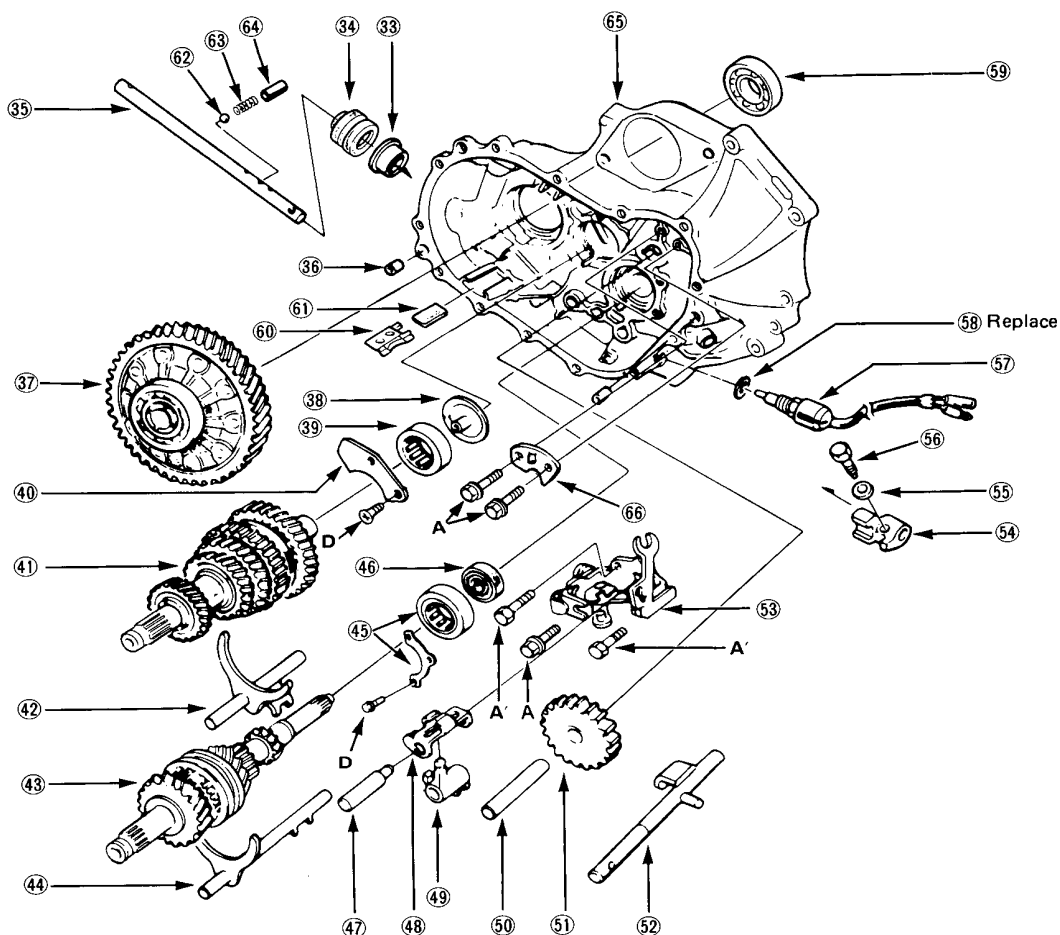
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## ㉜ SNAP RING 80 mm



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A 12 N·m (1.2 kg-m, 9 lb-ft)

A': 15 N·m (1.5 kg-m, 11 lb-ft)

**54 SHIFT ROD GUIDE**

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**55 WASHER 8 mm**

**56 BOLT, 8 x 1.25 mm**

30 N·m (3.0 kg-m, 22 lb-ft)

**57 BACK-UP LIGHT SWITCH**

**58 WASHER 14 mm**

**59 OIL SEAL**

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**60 SET PLATE**

**61 MAGNET**

**62 DETENT BALL**

**63 SPRING**

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**66 BREATHER CHAMBER  
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