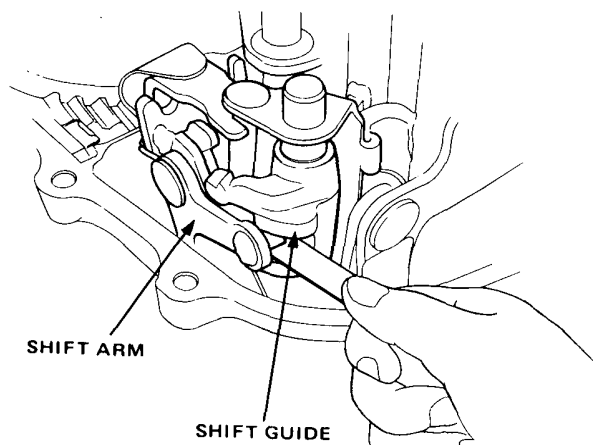


## Shift Arm/Selector Arm

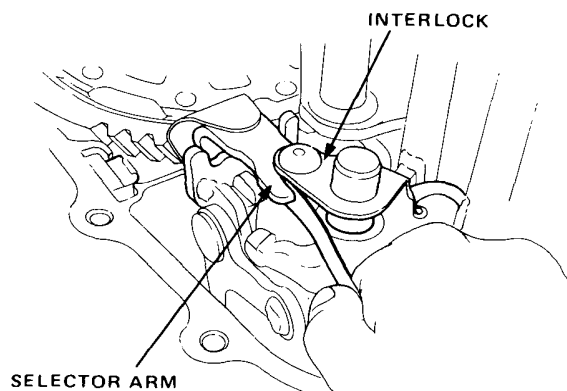
### Shift Guide Clearance

1. Check shift arm-to-shift guide clearance.  
**Standard (New):** 0.1–0.3 mm (0.004–0.012 in.)  
**Service Limit:** 0.6 mm (0.024 in.)
2. If not within service limit, measure width of slot in shift guide.  
**Standard (New):** 7.9–8.0 mm (0.311–0.315 in.)
3. If slot is wider than standard, replace shift guide.



### Interlock Clearance

1. Check selector arm-to-interlock clearance.  
**Standard (New):** 0.05–0.25 mm  
(0.002–0.01 in.)  
**Service Limit:** 0.7 mm (0.03 in.)
2. If not within service limit, measure gap between selector arm fingers.  
**Standard (New):** 10.05–10.15 mm  
(0.396–0.4 in.)
3. If gap is wider than standard, replace arm.

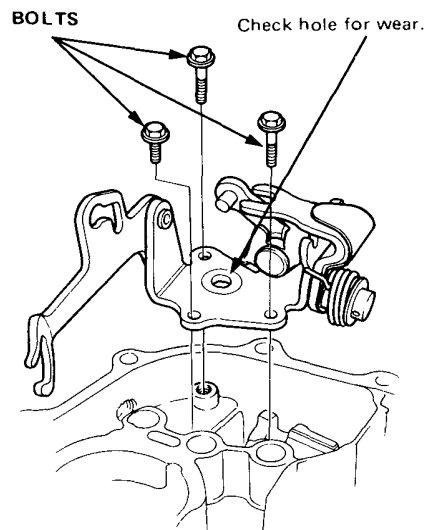


## Shift Rod and Shift Arm Holder



### Removal

1. Remove shift arm holder (3 bolts).



2. Remove shift rod by removing shoulder bolt.

